

## DOOR APPLIQUE SPRING STEEL NUT



## CHALLENGE

Typical molded clip attachment features (doghouses) were unable to be molded on hard coated polycarbonate door appliques due to sink concerns.

## SOLUTION

Developed UHSS clips that could be fastened on thin molded ribs. 1 radial nut and 2 floating w-base/metal clip assy's are used on each of the 6 appliques on all GM K2 full size SUV's.

## **RESULT**

Sourced business on entire K2 truck line. All clips are bowl fed and robotically installed on 100% automated assembly line.



EFC Part # 18S000239-GMW4700S

CONNECTIONS

ENGINEERING



K2XX

Door Applique Nut